



Revision Number: 001.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Loctite(R) Encap(R) 3183 Polyurethane Hardener **IDH number:** 233634
Product type: Polyurethane hardener **Item number:** 39999
Region: United States
Company address: Henkel Corporation
 211 Franklin Street
 Olean, New York 14760
Contact information: Telephone: 716.372.6300
 Emergency telephone: 860.571.5100
 Internet: www.electronics.henkel.us

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid	HEALTH:	*1
Color:	Black	FLAMMABILITY:	1
Odor:	Aromatic	PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

CAUTION: MAY BE HARMFUL IF SWALLOWED.
 MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

Inhalation: May cause respiratory tract irritation.
Skin contact: Prolonged or repeated contact may cause irritation.
Eye contact: May cause irritation.
Ingestion: May be harmful if swallowed. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. Ingestion of larger amounts may cause defects to the central nervous system (e.g. dizziness, headache).

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Castor oil	8001-79-4	60 - 100
Carbon black	1333-86-4	0.1 - 1

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point: 163 °C (325.4 °F) Closed cup

Autoignition temperature: Not determined

Flammable/Explosive limits - lower: Not determined

Flammable/Explosive limits - upper: Not determined

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Not available

Hazardous combustion products: Oxides of carbon. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Prevent further leakage or spillage if safe to do so. Do not allow product to enter sewer or waterways.

Clean-up methods: Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling: Use only with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep container closed.

Storage: Keep in a cool, well ventilated area. Store away from ignition sources.

For information on product shelf life contact Henkel Customer Service at 1-716-372-6300.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Castor oil	None	None	None	None
Carbon black	3.5 mg/m ³ TWA	3.5 mg/m ³ TWA	None	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields.

Skin protection:

Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Black
Odor:	Aromatic
Odor threshold:	Not available
pH:	Not available
Vapor pressure:	0.2 mm Hg (20 °C (68°F))
Boiling point/range:	Not available
Melting point/ range:	Not available
Specific gravity:	1
Vapor density:	3.6 (Air = 1)
Flash point:	163 °C (325.4 °F) Closed cup
Flammable/Explosive limits - lower:	Not determined
Flammable/Explosive limits - upper:	Not determined
Autoignition temperature:	Not determined
Evaporation rate:	< 0.1
Solubility in water:	Soluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	< 1 %; < 10 g/l (estimated value for resin and hardener mixed together)

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Irritating organic fragments.
Incompatible materials:	Strong oxidizing agents.
Conditions to avoid:	Heat, fumes, sparks and other sources of ignition. Store away from incompatible materials. See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Castor oil	No	No	No
Carbon black	No	Group 2B	No

Hazardous components	Health Effects/Target Organs
Castor oil	Irritant
Carbon black	Respiratory, Some evidence of carcinogenicity

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.
Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated
Hazard class or division: None
Identification number: None
Packing group: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus
CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health
CERCLA/SARA 313: None above reporting de minimus
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
WHMIS hazard class: D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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