



Revision Number: 004.1

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	Loctite(R) Hi-Tack Gasket Sealant	IDH number:	234910
Product type:	Sealant	Item number:	30526
		Region:	United States
Company address:	Contact information:		
Henkel Corporation	Telephone: 860.571.5100		
One Henkel Way	MEDICAL EMERGENCY Phone: Poison Control Center		
Rocky Hill, Connecticut 06067	1-877-671-4608 (toll free) or 1-303-592-1711		
	TRANSPORT EMERGENCY Phone: CHEMTREC		
	1-800-424-9300 (toll free) or 1-703-527-3887		
	Internet: www.henkelna.com		

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Physical state:	Liquid	HEALTH:	*3
Color:	Red	FLAMMABILITY:	4
Odor:	Acetone	PHYSICAL HAZARD:	0
		Personal Protection:	See MSDS Section 8

DANGER: EXTREMELY FLAMMABLE LIQUID AND VAPOR.
 CONTENTS UNDER PRESSURE.
 MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.
 MAY BE HARMFUL IF ABSORBED THROUGH SKIN OR INHALED.

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

Inhalation:	Excessive inhalation of this material causes headache, dizziness, nausea and incoordination. May cause irritation to nose and throat.
Skin contact:	May cause skin irritation. May be harmful if absorbed through skin. Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.
Eye contact:	May cause irritation. Tearing. Redness. Stinging. Swelling.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous components	CAS NUMBER	%
Butane	106-97-8	10 - 30
Acetone	67-64-1	10 - 30
Propane	74-98-6	10 - 30
Methylene chloride	75-09-2	10 - 30
Ethyl acetate	141-78-6	1 - 5
Solvent naphtha, petroleum, light aliph.	64742-89-8	1 - 5

4. FIRST AID MEASURES

Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	If conscious, drink plenty of water. Do not induce vomiting. Keep individual calm. Get medical attention.

5. FIRE FIGHTING MEASURES

Flash point:	Not applicable to aerosols. Not applicable to aerosols.
Flashback:	This product exhibits flashback when tested for flame extension.
Flame projection:	63.5 cm (25inch)
Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	Contents under pressure. Vapors may accumulate in low or confined areas, travel considerable distance to source of ignition, and flash back. Do not puncture or incinerate pressurized containers.
Hazardous combustion products:	Oxides of carbon. Aldehydes. Hydrocarbons. Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition.
Storage:	For safe storage, store at or below 49 °C (120.2 °F) Store away from heat, sparks, flames, or other sources of ignition. Do not puncture, incinerate, or expose to temperatures above 48.9 °C (120 °F).

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Butane	1,000 ppm TWA	None	None	None
Acetone	500 ppm TWA 750 ppm STEL	1,000 ppm (2,400 mg/m3) TWA	None	None
Propane	1,000 ppm TWA	1,000 ppm (1,800 mg/m3) TWA	None	None
Methylene chloride	50 ppm TWA	12.5 ppm OSHA ACT (SKIN) 29 CFR 1910.1052 25 ppm TWA 125 ppm STEL	None	None
Ethyl acetate	400 ppm TWA	400 ppm (1,400 mg/m3) TWA	None	None
Solvent naphtha, petroleum, light aliph.	None	None	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s). A NIOSH approved self-contained breathing apparatus with full face shield is required for methylene chloride concentrations above 625 ppm and for spills and emergencies.
Eye/face protection:	Safety goggles or safety glasses with side shields.
Skin protection:	Chemical resistant, impermeable gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Red
Odor:	Acetone
Odor threshold:	Not available
pH:	Not available
Vapor pressure:	400 mm hg (38 °C (100.4 °F))
Boiling point/range:	> 100 °F (> 37.8 °C) None
Melting point/ range:	Not available
Specific gravity:	0.93
Vapor density:	Not available
Flash point:	Not applicable to aerosols. Not applicable to aerosols.
Flashback:	This product exhibits flashback when tested for flame extension.
Flame projection:	63.5 cm (25inch)
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Autoignition temperature:	Not available
Evaporation rate:	Not available
Solubility in water:	Insoluble
Solubility in water:	Partially soluble
Partition coefficient (n-octanol/water):	Not available
VOC content:	60 %

10. STABILITY AND REACTIVITY

Stability:	Stable
Hazardous reactions:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents. Reducing agents. Acids.
Conditions to avoid:	Keep away from open flames, hot surfaces and sources of ignition. See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Butane	No	No	No
Acetone	No	No	No
Propane	No	No	No
Methylene chloride	Anticipated carcinogen.	Group 2B	Yes
Ethyl acetate	No	No	No
Solvent naphtha, petroleum, light aliph.	No	No	No

Hazardous components	Health Effects/Target Organs
Butane	Cardiac, Central nervous system, Irritant
Acetone	Blood, Central nervous system, Irritant, Reproductive
Propane	Cardiac, Central nervous system, Irritant
Methylene chloride	Blood, Cardiac, Central nervous system, Corrosive, Irritant, Kidney, Liver, Some evidence of carcinogenicity
Ethyl acetate	Blood, Central nervous system, Irritant
Solvent naphtha, petroleum, light aliph.	Irritant

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: D001: Ignitable.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Aerosols
Hazard class or division: 2.1
Identification number: UN 1950
Packing group: None

International Air Transportation (ICAO/IATA)

Proper shipping name: Aerosols, flammable, containing substances in Division 6.1, Packing Group III
Hazard class or division: 2.1 (6.1)
Identification number: UN 1950
Packing group: None

Water Transportation (IMO/IMDG)

Proper shipping name:	AEROSOLS
Hazard class or division:	2.1 (6.1)
Identification number:	UN 1950
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification:	None above reporting de minimus
CERCLA/SARA Section 302 EHS:	None above reporting de minimus
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health, Fire
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Methylene chloride (CAS# 75-09-2).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class:	A, B.5, D.1.B, D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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