Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Polyurethane Adhesive Sealant 560, White, Gray, Black
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 03/13/13
Supercedes Date: 09/05/12
Document Group: 08-9434-5

Product Use:
Specific Use: One component, moisture curing product which forms permanent elastic bonds.
Intended Use: Sealant

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Urethane Polymer*</td>
<td>Trade Secret</td>
<td>30 - 40</td>
</tr>
<tr>
<td>Plasticizer Mixture**</td>
<td>Trade Secret</td>
<td>10 - 30</td>
</tr>
<tr>
<td>Poly (Vinyl Chloride) Polymer</td>
<td>9002-86-2</td>
<td>20 - 30</td>
</tr>
<tr>
<td>Amorphous Silica</td>
<td>67762-90-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>13463-67-7</td>
<td>&lt; 3</td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td>1305-78-8</td>
<td>&lt; 3</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>&lt; 2</td>
</tr>
<tr>
<td>Petroleum Distillates</td>
<td>64742-47-8</td>
<td>&lt; 2</td>
</tr>
<tr>
<td>p,p'-Methylenebis(phenyl isocyanate)</td>
<td>101-68-8</td>
<td>&lt; 0.3</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>&lt; 0.3</td>
</tr>
</tbody>
</table>

*N.J.T.S. Reg. No. 04499600-6718
**N.J.T.S. Reg. No. 04499600-6866

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW
Specific Physical Form: Paste
Odor, Color, Grade: Mild xylene odor
General Physical Form: Solid
Immediate health, physical, and environmental hazards: May cause allergic skin reaction. May cause allergic respiratory reaction. May cause target organ effects. Contains a chemical or chemicals which can cause cancer.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.
Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.
Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.
May be absorbed following inhalation and cause target organ effects.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.
May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.
Prolonged or repeated exposure may cause:
Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.
Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.
Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.
Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Carcinogenicity:
Contains a chemical or chemicals which can cause cancer.

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>Class Description</th>
<th>Regulation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>Grp. 2B: Possible carc.</td>
<td>International Agency for Research on Cancer</td>
</tr>
</tbody>
</table>

SECTION 4: FIRST AID MEASURES
4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. If signs/symptoms develop, get medical attention.

**If Swallowed:** Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>$\geq 200 ^\circ C$</td>
</tr>
<tr>
<td>Flash Point</td>
<td>No flash point</td>
</tr>
<tr>
<td>Flammable Limits (LEL)</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Flammable Limits (UEL)</td>
<td>Not Applicable</td>
</tr>
</tbody>
</table>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** Not applicable.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode.

6.2. Environmental precautions
Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Dispose of collected material as soon as possible.

**Clean-up methods**
Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Observe precautions from other sections. Call 3M HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent
material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Avoid eye contact. Avoid skin contact. Avoid breathing of vapors. Keep out of the reach of children. For industrial or professional use only.

7.2 STORAGE
Store away from heat. Store out of direct sunlight. Keep container tightly closed. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use with appropriate local exhaust ventilation. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Avoid eye contact.
The following eye protection(s) are recommended: Safety Glasses with side shields.

8.2.2 Skin Protection
Avoid skin contact.
Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.
Gloves made from the following material(s) are recommended: Polyethylene Polyvinyl Alcohol (PVA).

8.2.3 Respiratory Protection
Avoid breathing of vapors.
An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.
### 8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Calcium Oxide</td>
<td>ACGIH</td>
<td>TWA</td>
<td>2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Calcium Oxide</td>
<td>OSHA</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Carbon Black</td>
<td>ACGIH</td>
<td>TWA, inhalable fraction</td>
<td>3 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Carbon Black</td>
<td>CMRG</td>
<td>TWA</td>
<td>0.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Carbon Black</td>
<td>OSHA</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Amorphous Silica</td>
<td>CMRG</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>ACGIH</td>
<td>TWA</td>
<td>20 ppm</td>
<td></td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>CMRG</td>
<td>TWA</td>
<td>25 ppm</td>
<td></td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>OSHA</td>
<td>TWA</td>
<td>435 mg/m³</td>
<td></td>
</tr>
<tr>
<td>FREE ISOCYANATES</td>
<td>Manufacturer determined</td>
<td>TWA</td>
<td>0.005 ppm</td>
<td></td>
</tr>
<tr>
<td>FREE ISOCYANATES</td>
<td>Manufacturer determined</td>
<td>STEL</td>
<td>0.02 ppm</td>
<td></td>
</tr>
<tr>
<td>Petroleum Distillates</td>
<td>CMRG</td>
<td>TWA</td>
<td>165 ppm</td>
<td></td>
</tr>
<tr>
<td>Kerosine (petroleum)</td>
<td>ACGIH</td>
<td>TWA, as total hydrocarbon vapor, non-aerosol</td>
<td>200 mg/m³</td>
<td>Skin Notation*</td>
</tr>
<tr>
<td>p,p'-Methylenebis(phenyl isocyanate)</td>
<td>ACGIH</td>
<td>TWA</td>
<td>0.005 ppm</td>
<td></td>
</tr>
<tr>
<td>p,p'-Methylenebis(phenyl isocyanate)</td>
<td>OSHA</td>
<td>CEIL</td>
<td>0.2 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Poly (Vinyl Chloride) Polymer</td>
<td>ACGIH</td>
<td>TWA, respirable fraction</td>
<td>1 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Poly (Vinyl Chloride) Polymer</td>
<td>OSHA</td>
<td>TWA, as vinyl chloride monomer</td>
<td>1 ppm</td>
<td>Skin Notation*; 29 CFR 1910.1017</td>
</tr>
<tr>
<td>Poly (Vinyl Chloride) Polymer</td>
<td>OSHA</td>
<td>STEL, as vinyl chloride monomer</td>
<td>5 ppm</td>
<td>Skin Notation*; 29 CFR 1910.1017</td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>OSHA</td>
<td>TWA concentration</td>
<td>0.8 mg/m³</td>
<td></td>
</tr>
<tr>
<td>SILICA, AMORPHOUS</td>
<td>OSHA</td>
<td>TWA</td>
<td>20 millions of particles/cu. ft.</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>ACGIH</td>
<td>TWA</td>
<td>10 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>CMRG</td>
<td>TWA, as respirable dust</td>
<td>5 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide</td>
<td>OSHA</td>
<td>TWA, as total dust</td>
<td>15 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Xylene</td>
<td>ACGIH</td>
<td>TWA</td>
<td>100 ppm</td>
<td></td>
</tr>
<tr>
<td>Xylene</td>
<td>ACGIH</td>
<td>STEL</td>
<td>150 ppm</td>
<td></td>
</tr>
<tr>
<td>Xylene</td>
<td>CMRG</td>
<td>TWA</td>
<td>50 ppm</td>
<td></td>
</tr>
<tr>
<td>Xylene</td>
<td>CMRG</td>
<td>STEL</td>
<td>75 ppm</td>
<td></td>
</tr>
<tr>
<td>Xylene</td>
<td>OSHA</td>
<td>TWA</td>
<td>435 mg/m³</td>
<td></td>
</tr>
</tbody>
</table>

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:
- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

### SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Physical Form</td>
<td>Paste</td>
</tr>
<tr>
<td>Odor, Color, Grade</td>
<td>Mild xylene odor</td>
</tr>
<tr>
<td>General Physical Form</td>
<td>Solid</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>&gt;=200 °C</td>
</tr>
</tbody>
</table>
Flash Point  
No flash point

Flammable Limits(LEL)  
Not Applicable

Flammable Limits(UEL)  
Not Applicable

Boiling Point  
>=137 °C

Density  
1.17 g/ml

Vapor Density  
Not Applicable

Vapor Pressure  
Not Applicable

Specific Gravity  
1.17 [Ref Std: WATER=1]

pH  
Not Applicable

Melting point  
No Data Available

Solubility in Water  
Nil

Evaporation rate  
No Data Available

Hazardous Air Pollutants  
6.0 % weight [Test Method: Calculated]

Kow - Oct/Water partition coef  
No Data Available

VOC Less H2O & Exempt Solvents  
56 g/l [Test Method: tested per EPA method 24]

VOC Less H2O & Exempt Solvents  
4.8 % [Test Method: tested per EPA method 24]

VOC Less H2O & Exempt Solvents  
0.48 lb/gal [Test Method: tested per EPA method 24]

Viscosity  
>=300000 centipoise [ @ 73.4 °F]

Solids Content  
> 95 % weight

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat

10.2 Materials to avoid
Amines
Alcohols
Water

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Hydrogen Cyanide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Oxides of Nitrogen</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.
SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in an industrial or commercial facility in the presence of a combustible material. Combustion products will include HCl. Facility must be capable of handling halogenated materials. As a disposal alternative, dispose of waste product in a facility permitted to accept chemical waste.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS
Contact manufacturer for more information

311/312 Hazard Categories:
Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Xylene (Benzene, 1,2-dimethyl-)</td>
<td>1330-20-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Xylene (Benzene, 1,3-dimethyl-)</td>
<td>1330-20-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Xylene (Benzene, 1,4-dimethyl-)</td>
<td>1330-20-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Xylene (Benzene, dimethyl-)</td>
<td>1330-20-7</td>
<td>1 - 5</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>&lt; 2</td>
</tr>
</tbody>
</table>

STATE REGULATIONS
Contact manufacturer for more information
CALIFORNIA PROPOSITION 65
**WARNING:** contains a chemical which can cause cancer.

**CHEMICAL INVENTORIES**
The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact manufacturer for more information

**INTERNATIONAL REGULATIONS**
Contact manufacturer for more information

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**SECTION 16: OTHER INFORMATION**

**NFPA Hazard Classification**
- Health: 2
- Flammability: 1
- Reactivity: 0
- Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
- Section 3: Potential effects from inhalation information was modified.
- Section 8: Respiratory protection information was modified.
- Section 13: Waste disposal method information was modified.
- Section 15: International regulations information was modified.
- Section 15: State regulations information was modified.
- Section 15: US federal regulations information was modified.
- Section 3: Other health effects information was modified.
- Section 15: Inventories information was modified.
- Section 3 and Section 9: General physical form information was modified.
- Section 2: Ingredient table was modified.
- Section 8: Exposure guidelines ingredient information was modified.
- Section 6: Personal precautions information was modified.
- Section 6: Methods for cleaning up information was modified.
- Copyright was modified.

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