Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Repositionable Spray Adhesive 75
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division
ADDRESS: 3M Center, St. Paul, MN  55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 07/05/13
Supercedes Date: 06/01/11
Document Group: 07-7835-7

Product Use: Intended Use: aerosol adhesive

SECTION 2: INGREDIENTS

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>C.A.S. No.</th>
<th>% by Wt</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>67-64-1</td>
<td>30 - 40</td>
</tr>
<tr>
<td>Isobutane</td>
<td>75-28-5</td>
<td>20 - 30</td>
</tr>
<tr>
<td>Heptane isomers</td>
<td>64742-49-0</td>
<td>20 - 30</td>
</tr>
<tr>
<td>Propane</td>
<td>74-98-6</td>
<td>7 - 13</td>
</tr>
<tr>
<td>Non-volatile components N.J.T.S. Reg No. 04499600-6146P</td>
<td>Trade Secret</td>
<td>7 - 13</td>
</tr>
</tbody>
</table>

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Aerosol
Odor, Color, Grade: in aerosol, Mild Solvent Odor/Clear-light yellow
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure. May cause severe eye irritation. May cause target organ effects.
3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**
Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

**Skin Contact:**
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

**Inhalation:**
Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Single exposure, above recommended guidelines, may cause:
Cardiac Sensitization: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Intentional concentration and inhalation may be harmful or fatal.

May be absorbed following inhalation and cause target organ effects.

**Ingestion:**
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

**Target Organ Effects:**
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

**Skin Contact:** Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

**Inhalation:** Remove person to fresh air. Get immediate medical attention.

**If Swallowed:** Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

4.2 NOTE TO PHYSICIANS

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
<td></td>
</tr>
<tr>
<td>Flash Point</td>
<td>-50.00 °F [Test Method: Tagliabue Closed Cup] [Details: CONDITIONS: Propellant]</td>
<td></td>
</tr>
</tbody>
</table>
5.2 EXTINGUISHING MEDIA
Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available.

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

6.2. Environmental precautions
Place depressurized can and clean up wastes in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods
Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam designed for use on solvents, such as alcohols and acetone, that can dissolve in water. An AR - AFFF type foam is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. No smoking while handling this material. Do not spray near flames or sources of ignition. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. Avoid contact with oxidizing agents.

7.2 STORAGE
Store away from acids. Store away from heat. Store out of direct sunlight. Store away from areas where product may come into contact with food or pharmaceuticals. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS
Use with appropriate local exhaust ventilation. Use in an enclosed process area is recommended. Use with functioning spray booth or local exhaust. Do not use in a confined area or areas with little or no air movement. Do not remain in area where available oxygen may be reduced.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection
Not applicable. Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Safety Glasses with side shields.

8.2.2 Skin Protection
Not applicable. Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

8.2.3 Respiratory Protection
An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:
Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>Ingredient</th>
<th>Authority</th>
<th>Type</th>
<th>Limit</th>
<th>Additional Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acetone</td>
<td>ACGIH</td>
<td>TWA</td>
<td>500 ppm</td>
<td></td>
</tr>
<tr>
<td>Acetone</td>
<td>ACGIH</td>
<td>STEL</td>
<td>750 ppm</td>
<td></td>
</tr>
<tr>
<td>Acetone</td>
<td>OSHA</td>
<td>TWA</td>
<td>2400 mg/m3</td>
<td>None available</td>
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<tr>
<td>Alkanes, C1-4</td>
<td>ACGIH</td>
<td>Limit value not established</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heptane isomers</td>
<td>CMRG</td>
<td>TWA</td>
<td>50 ppm</td>
<td></td>
</tr>
<tr>
<td>Isobutane</td>
<td>ACGIH</td>
<td>STEL</td>
<td>1000 ppm</td>
<td></td>
</tr>
<tr>
<td>Propane</td>
<td>OSHA</td>
<td>TWA</td>
<td>1800 mg/m3</td>
<td></td>
</tr>
</tbody>
</table>
SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Physical Form</td>
<td>Aerosol</td>
</tr>
<tr>
<td>Odor, Color, Grade</td>
<td>in aerosol, Mild Solvent Odor/Clear-light yellow</td>
</tr>
<tr>
<td>General Physical Form</td>
<td>Liquid</td>
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<tr>
<td>Autoignition temperature</td>
<td>No Data Available</td>
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<tr>
<td>Flash Point</td>
<td>-50.00 °F [Test Method: Tagliabue Closed Cup] [Details: CONDITIONS: Propellant]</td>
</tr>
<tr>
<td>Flammable Limits(LEL)</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Flammable Limits(UEL)</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Boiling Point</td>
<td>Not Applicable</td>
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<tr>
<td>Density</td>
<td>0.673 g/ml</td>
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<tr>
<td>Vapor Density</td>
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</tr>
<tr>
<td>Specific Gravity</td>
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</tr>
<tr>
<td>pH</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Melting point</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Solubility in Water</td>
<td>Nil</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Hazardous Air Pollutants</td>
<td>0 % weight [Test Method: Calculated]</td>
</tr>
<tr>
<td>Volatile Organic Compounds</td>
<td>Approximately 57 % weight [Test Method: calculated SCAQMD rule 443.1] [Details: low solids less exempts]</td>
</tr>
<tr>
<td>Volatile Organic Compounds &lt;=3.21 lb/gal</td>
<td>[Test Method: calculated SCAQMD rule 443.1]</td>
</tr>
<tr>
<td>Kow - Oct/Water partition coef</td>
<td>No Data Available</td>
</tr>
<tr>
<td>Percent volatile</td>
<td>Approximately 91 % weight</td>
</tr>
<tr>
<td>VOC Less H2O &amp; Exempt Solvents</td>
<td>&lt;=57.2 % [Test Method: calculated per CARB title 2]</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not Applicable</td>
</tr>
<tr>
<td>Solids Content</td>
<td>0 %</td>
</tr>
</tbody>
</table>

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat

10.2 Materials to avoid
Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.
Hazardous Decomposition or By-Products

<table>
<thead>
<tr>
<th>Substance</th>
<th>Condition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Carbon monoxide</td>
<td>During Combustion</td>
</tr>
<tr>
<td>Carbon dioxide</td>
<td>During Combustion</td>
</tr>
</tbody>
</table>

**SECTION 11: TOXICOLOGICAL INFORMATION**

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

**SECTION 12: ECOLOGICAL INFORMATION**

**ECOTOXICOLOGICAL INFORMATION**

Not determined.

**CHEMICAL FATE INFORMATION**

Not determined.

**SECTION 13: DISPOSAL CONSIDERATIONS**

**Waste Disposal Method:** Incinerate in a permitted hazardous waste incinerator. Facility must be capable of handling aerosol cans. Recycle aerosol cans where available.

**EPA Hazardous Waste Number (RCRA):** D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

**SECTION 14: TRANSPORT INFORMATION**

**ID Number(s):**

For Transport Information, please visit http://3M.com/Transportinfo or call 1-800-364-3577 or 651-737-6501.

**SECTION 15: REGULATORY INFORMATION**

**US FEDERAL REGULATIONS**

Contact 3M for more information.

**311/312 Hazard Categories:**
- Fire Hazard - Yes
- Pressure Hazard - Yes
- Reactivity Hazard - No
- Immediate Hazard - Yes
- Delayed Hazard - No

**STATE REGULATIONS**

Contact 3M for more information.
CHEMICAL INVENTORIES
The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

Additional Information: ++Synthetic elastomer, resin and stabilizers. Non-Hazardous per WHMIS criteria. Non-WHMIS controlled.

INTERNATIONAL REGULATIONS
Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification
Health: 2  Flammability: 4  Reactivity: 0  Special Hazards: None
Aerosol Storage Code: 3

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Section 1: Product use information was modified.
Section 4: First aid for eye contact - decontamination - was modified.
Section 4: First aid for eye contact - medical assistance - was modified.
Section 3: Potential effects from eye contact was modified.
Section 3: Potential effects from skin contact information was modified.
Section 3: Potential effects from inhalation information was modified.
Section 3: Potential effects from ingestion information was modified.
Section 5: Fire fighting procedures information was modified.
Section 7: Storage information was modified.
Section 8: Engineering controls information was modified.
Section 8: Prevention of swallowing information was modified.
Section 10: Hazardous decomposition or by-products table was modified.
Section 13: Waste disposal method information was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 4: First aid for skin contact - decontamination - was modified.
Section 4: First aid for skin contact - medical assistance - was modified.
Section 4: First aid for inhalation - medical assistance - was modified.
Section 8: Respiratory protection - recommended respirators was modified.
Section 9: Density information was modified.
Section 9: Vapor density value was modified.
Section 9: Boiling point information was modified.
Sections 3 and 9: Specific physical form information was modified.
Section 5: Flammable limits (UE) information was modified.
Section 3 and Section 9: General physical form information was modified.
Section 5: Flammable limits (LEL) information was modified.
Section 5: Autoignition temperature information was modified.
Section 5: Flash point information was modified.
Section 9: Property description for required properties was modified.
Section 9: Property description for optional properties was modified.
Section 9: Specific gravity information was modified.
Section 9: pH information was modified.
Section 9: Melting point information was modified.
Section 9: Solubility in water text was modified.
Section 8: Respiratory protection - recommended respirators guide was modified.
Section 9: Flash point information was modified.
Section 9: Flammable limits (LEL) information was modified.
Section 9: Flammable limits (UEL) information was modified.
Section 9: Autoignition temperature information was modified.
Section 14: ID Number(s) Template 1 was modified.
Section 2: Ingredient table was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 6: Personal precautions information was modified.
Section 6: Environmental procedures information was modified.
Section 6: Methods for cleaning up information was modified.
Copyright was modified.
Section 4: Note to physicians heading was added.
Section 3: Immediate eye hazard(s) was added.
Section 4: First aid for skin contact - termination of exposure - was added.
Section 4: First aid for skin contact - handling - was added.
Section 4: Note to physicians was added.
Section 8: Respiratory protection - recommended respirators punctuation was deleted.

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