



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Weatherstrip Adhesive - Black, P.N. 08011

MANUFACTURER: 3M

DIVISION: Automotive Aftermarket

ADDRESS: 3M Center, St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Product Use:

Intended Use: Automotive
Specific Use: Trim Adhesive

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
HEXANE	110-54-3	10 - 30
METHYLCYCLOPENTANE	96-37-7	2 - 15
HEPTANE	142-82-5	2 - 15
TALC	14807-96-6	3 - 10
2-METHYLPENTANE	107-83-5	5 - 10
3-METHYLPENTANE	96-14-0	5 - 10
TOLUENE	108-88-3	3 - 7
NAPHTHA, LIGHT STEAM-CRACKED AROM., PIPERYLENE CONC., POLYMD.	68478-07-9	3 - 7
STYRENE-BUTADIENE POLYMER	9003-55-8	3 - 7
POLYISOPRENE	9003-31-0	3 - 7
CALCIUM ZINC RESINATE	68334-35-0	1 - 5
PHENOLIC RESIN	Trade Secret	1 - 5
CYCLOHEXANE	110-82-7	1 - 5
2,3-DIMETHYLBUTANE	79-29-8	0.5 - 1.5
ETHYL ALCOHOL	64-17-5	0.1 - 1
Benzene, ethenyl-, homopolymer	9003-53-6	0.1 - 1
BENZENE	71-43-2	< 0.1
METHYL ALCOHOL	67-56-1	< 0.05
METHYL ISOBUTYL KETONE	108-10-1	< 0.05

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Medium paste

Odor, Color, Grade: Black; Mild odor

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause allergic skin reaction. Contains a chemical or chemicals which can cause cancer. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands

and feet, tremors and muscle atrophy.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

NOTE: This product contains ethanol. Alcoholic beverages and ethanol in alcoholic beverages have been classified as human carcinogens by the International Agency for Research on Cancer, the U.S. National Toxicology Program, and the California Environmental Protection Agency (for purposes of Proposition 65). Exposure to ethanol during the foreseeable use of this product is not expected to cause cancer.

Contains a chemical or chemicals which can cause cancer.

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
BENZENE	71-43-2	Grp. 1: Carcinogenic to humans	International Agency for Research on Cancer
BENZENE	71-43-2	Known human carcinogen	National Toxicology Program Carcinogens
BENZENE	71-43-2	Cancer hazard	OSHA Carcinogens
METHYL ISOBUTYL KETONE	108-10-1	Grp. 2B: Possible human carc.	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>No Data Available</i>
Flash Point	-6.0 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits(LEL)	1.0 % volume
Flammable Limits(UEL)	7.0 % volume
OSHA Flammability Classification:	Class IB Flammable Liquid

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely

flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Remove all ignition sources such as flames, smoking materials, and electrical spark sources. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapors in the spill area to burn or explode. Remember, adding an absorbent material does not remove a toxic, corrosivity or flammability hazard.

6.2. Environmental precautions

For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

Clean-up methods

Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Cover spill area with a fire-extinguishing foam. An aqueous film forming foam (AFFF) is recommended. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Seal the container.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid breathing of vapors, mists or spray. Avoid skin contact. Avoid breathing of vapors created during cure cycle. Do not ingest. Avoid static discharge. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Avoid contact with oxidizing agents. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits. If ventilation is not adequate, use respiratory protection equipment.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from areas where product may come into contact with food or pharmaceuticals. Store away from oxidizing agents. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. Use in an enclosed process area is recommended. Provide ventilated enclosure for heat curing. Use in a well-ventilated area. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Do not use in a confined area or areas with little or no air movement.

Provide ventilation adequate to maintain dust concentration below minimum explosive concentrations.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields

Indirect Vented Goggles

8.2.2 Skin Protection

Avoid skin contact. Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Nitrile Rubber

Polyvinyl Alcohol (PVA)

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors

For questions about suitability for a specific application, consult with your respirator manufacturer.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not ingest.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
2,3-DIMETHYLBUTANE	ACGIH	TWA	500 ppm	
2,3-DIMETHYLBUTANE	ACGIH	STEL	1000 ppm	
2-METHYLPENTANE	ACGIH	TWA	500 ppm	
2-METHYLPENTANE	ACGIH	STEL	1000 ppm	
3-METHYLPENTANE	ACGIH	TWA	500 ppm	
3-METHYLPENTANE	ACGIH	STEL	1000 ppm	
BENZENE	ACGIH	TWA	0.5 ppm	Skin Notation*
BENZENE	ACGIH	STEL	2.5 ppm	Skin Notation*
BENZENE	OSHA	TWA	1 ppm	29 CFR 1910.1028
BENZENE	OSHA	STEL	5 ppm	29 CFR 1910.1028
BENZENE	OSHA	TWA	10 ppm	
BENZENE	OSHA	CEIL	25 ppm	
CYCLOHEXANE	ACGIH	TWA	100 ppm	
CYCLOHEXANE	OSHA	TWA	1050 mg/m3	
ETHYL ALCOHOL	ACGIH	STEL	1000 ppm	
ETHYL ALCOHOL	OSHA	TWA	1900 mg/m3	
HEPTANE	ACGIH	TWA	400 ppm	
HEPTANE	ACGIH	STEL	500 ppm	
HEPTANE	OSHA	TWA	2000 mg/m3	
HEXANE	ACGIH	TWA	50 ppm	Skin Notation*
HEXANE	OSHA	TWA	1800 mg/m3	
METHYL ALCOHOL	ACGIH	TWA	200 ppm	Skin Notation*

METHYL ALCOHOL	ACGIH	STEL	250 ppm	Skin Notation*
METHYL ALCOHOL	OSHA	TWA	260 mg/m3	
METHYL ISOBUTYL KETONE	ACGIH	TWA	20 ppm	
METHYL ISOBUTYL KETONE	ACGIH	STEL	75 ppm	
METHYL ISOBUTYL KETONE	OSHA	TWA	410 mg/m3	
MINERAL OILS, HIGHLY-REFINED OILS	ACGIH	TWA, inhalable fraction	5 mg/m3	
Paraffin oil	OSHA	TWA, as mist	5 mg/m3	
TALC	ACGIH	TWA, respirable fraction	2 mg/m3	
TALC	CMRG	TWA, as respirable dust	0.5 mg/m3	
TALC	OSHA	TWA concentration, respirable	0.1 mg/m3	
TALC	OSHA	TWA concentration, as total dust	0.3 mg/m3	
TALC	OSHA	TWA	20 millions of particles/cu. ft.	
TOLUENE	ACGIH	TWA	20 ppm	
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*
TOLUENE	OSHA	TWA	200 ppm	
TOLUENE	OSHA	CEIL	300 ppm	

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- ACGIH: American Conference of Governmental Industrial Hygienists
- CMRG: Chemical Manufacturer Recommended Guideline
- OSHA: Occupational Safety and Health Administration
- AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Medium paste
Odor, Color, Grade:	Black; Mild odor
General Physical Form:	Liquid
Autoignition temperature	<i>No Data Available</i>
Flash Point	-6.0 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits(LEL)	1.0 % volume
Flammable Limits(UEL)	7.0 % volume
Boiling Point	148.0 - 189.0 °F
Density	0.820 g/ml
Vapor Density	3.00 [<i>Ref Std:</i> AIR=1]
Vapor Pressure	120.0 mmHg [@ 68 °F]
Specific Gravity	0.820 [<i>Ref Std:</i> WATER=1]
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Solubility in Water	Slight (less than 10%)
Evaporation rate	2.5 [<i>Ref Std:</i> ETHER=1]
Hazardous Air Pollutants	29.5 % weight [<i>Test Method:</i> Calculated]
Volatile Organic Compounds	70.2 % weight [<i>Test Method:</i> calculated per CARB title 2]
Volatile Organic Compounds	576 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]

Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	70 %
VOC Less H2O & Exempt Solvents	576 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Viscosity	7500.0 - 18000.0 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat

10.2 Materials to avoid

Strong acids

Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes	During Combustion
Hydrocarbons	During Combustion
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D018 (Benzene)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

41-0003-7953-1, 41-3701-2176-0, 60-4550-4404-4, 60-4550-5761-6, 60-9800-2703-5, 62-4799-2609-9

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
TOLUENE	108-88-3	3 - 7
CALCIUM ZINC RESINATE (ZINC COMPOUNDS)	68334-35-0	1 - 5
CYCLOHEXANE	110-82-7	1 - 5
HEXANE	110-54-3	10 - 30
HEXANE (Hexane)	110-54-3	10 - 30

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
BENZENE	71-43-2	*Male reproductive toxin
BENZENE	71-43-2	**Carcinogen
BENZENE	71-43-2	*Developmental Toxin
METHYL ALCOHOL	67-56-1	*Developmental Toxin
METHYL ISOBUTYL KETONE	108-10-1	**Carcinogen
TOLUENE	108-88-3	*Female reproductive toxin
TOLUENE	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS. Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 2 Flammability: 4 Reactivity: 0 Protection: A

Hazardous Material Identification System (HMIS®) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:

Section 3: Potential effects from skin contact information was modified.
Section 3: Potential effects from inhalation information was modified.
Section 7: Handling information was modified.
Section 7: Storage information was modified.
Section 8: Engineering controls information was modified.
Section 8: Respiratory protection information was modified.
Section 8: Prevention of swallowing information was modified.
Section 10: Hazardous decomposition or by-products table was modified.
Section 13: Waste disposal method information was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 8: Respiratory protection - recommended respirators was modified.
Section 3: Carcinogenicity phrase was modified.
Section 3: Immediate other hazard(s) was modified.
Section 9: Property description for optional properties was modified.
Section 8: Respiratory protection - recommended respirators guide was modified.
Section 14: ID Number(s) Template 1 was modified.
Section 2: Ingredient table was modified.
Section 15: EPCRA 313 information was modified.
Section 8: Exposure guidelines ingredient information was modified.
Section 3: Carcinogenicity table was modified.
Section 15: California proposition 65 ingredient information was modified.
Section 6: Personal precautions information was modified.
Section 6: Methods for cleaning up information was modified.
Section 10: Materials to avoid physical property was modified.
Copyright was modified.
Section 3: Immediate skin hazard(s) was added.
Section 8: Hand protection information was added.
Section 8: Respiratory protection - recommended respirators punctuation was deleted.
Section 15: TSCA section 12[b] text was deleted.
Section 15: TSCA section 12[b] information was deleted.

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